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Working with Cranes in GHS

When a load is suspended by a crane, the weight is considered as acting downward from a point on the crane that supports the cable. The BOOM command is available to simplify locating the coordinates of the boom end, allowing input of azimuth & elevation rather than L,T,V. By entering parameters based on the crane's geometry (boom length, topping angle, swing angle, etc.), GHS will determine the location of the support load in the model's coordinate system. This location is reported in the status weight output.

With macros and run files, the BOOM command can analyze multiple lifting scenarios. In addition, the BOOM command can also be used to account for the effects of counterweights, boom weight and other crane mounted weights.

Since cranes, geometrical and structural arrangements vary greatly, the use of the BOOM command can get complicated. The Crane Module is available to assist the user in setting up and analyzing complex and multiple cranes, this wizard can be found under the menu: Wizard > Conditions... > CRANE. Note: The Crane Module must be part of your GHS system to use this module. If desired you can add a shortcut key or macro to your GHS.LF load file. See the General Training Guide for additional details.

The CRANE wizard provides many advanced features to help analyze crane operations. It simplifies data entry for the BOOM command to calculate the effects of the crane load, boom, jib, counterweight, etc. Other loads, typically not considered by the Boom command, such as the weight of the rope and multiple blocks can be included. In addition, its provides the ability to set up a synchronized Condition Graphic view that will display the crane geometry respecting the current crane position.

To add to the functionality of Load Editor, hook load capacity tables can be defined. With these tables, the standard crane load displayed in Load Editor can include warnings if either the load or the list (sometimes called cross) angle are close to or exceed an allowable limit. Options to select include:

- Predefined stability criteria
- Define lifting modes

- Set a stow mode which when in use, the boom weight is treated as a distributed weight
- Set options for a Crane Operator's Output Table (COOT)
- Define a lifting beam if present

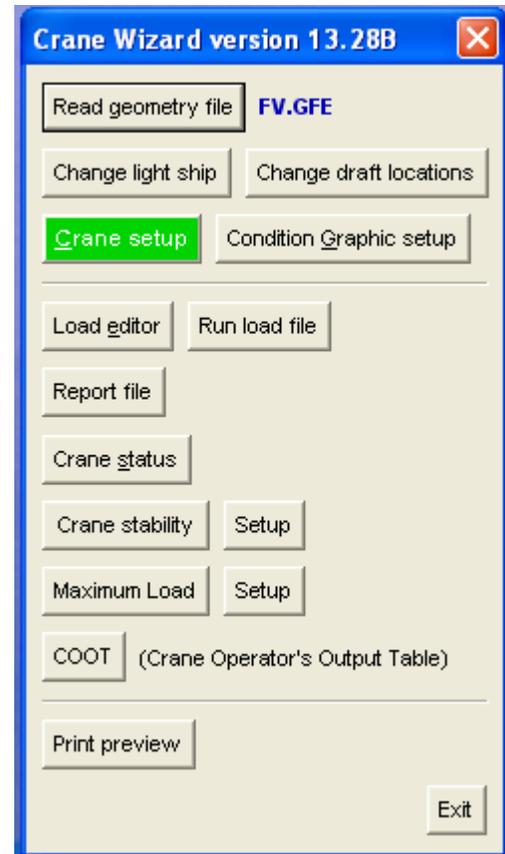
The weight effect of the lifting beam is automatically removed from its stowed location and added to the crane load when in use.

As with most wizards, it is good practice to be in a working folder dedicated to the job at hand. The reason for this, is that files are created and saved by the wizard, some without warning. To return all the previous values, the wizard uses these files, again sometimes without warning if present in the working folder.. If you use a single folder for multiple crane analyses, previous data will be overwritten.

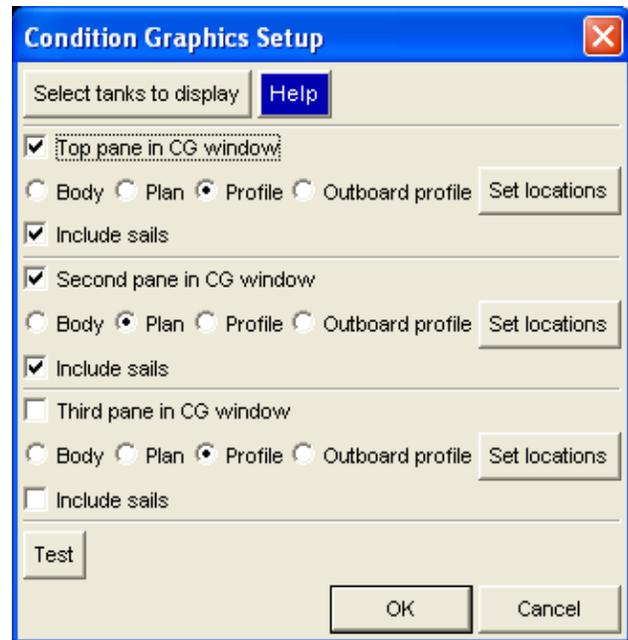
The Main Wizard Window

Opening up the wizard without a geometry file loaded will prompt the user for a geometry file and then a lightship weight. If a geometry file is loaded when the wizard is run, this step is skipped. The main window looks like this.

The current geometry file is displayed in blue at the top and two buttons, directly below, are available to change the lightship data or set the longitudinal locations of the forward and aft draft marks.



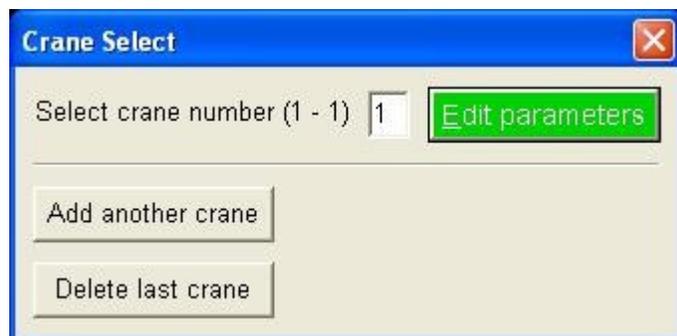
The Condition Graphic setup button allows the user to choose the order of appearance of Plan, Profile or Body views within the synchronized CG window that is displayed during the Load Editor session. Select the check-box beside the pane and the desired display, with or without sails, although including sails in the profile and plan views is preferable.



We will now temporarily leave the main window to setup one crane.

Crane Setup

To proceed with setup, select the **Crane setup** button, a new dialog will open displaying the number of cranes, an edit parameters button and buttons to add or to delete a crane. If a second crane is to be added to a geometry that already includes a crane, click the **Add another crane** button. When more than one crane exists, the number of cranes will be displayed on the top line. To edit the parameters for a particular crane, enter the crane number in the field and click the **Edit parameters** button. This will produce the main data entry dialog shown on the next page.



Crane Parameters Dialog

The first button on this page allows the user to select or change the type of crane being created. Crane options available are conventional, conventional with tie-back (only on GLM

configurations) and knuckleboom. While this document will describe setup for a conventional crane most fields in this dialog are type independent, though ones that are not will be described with tool-tips.

Other than changing the units, the top row of buttons contains a button to view a graphic of all parameters to be entered in the present dialog and another to write a text file, which serves to back-up the values entered in the crane data dialog. Remember to always click **Write This Form** after entering crane parameters to prevent any data being unnecessarily lost.

The screenshot shows a software dialog box titled "Crane 1". At the top left is a "Change Crane Type" button. Below it, the units are set to "FEET and LONG TONS", with a "Change units" button. To the right are two buttons: "View parameter definitions" and "Write this form". The main area contains numerous input fields for crane parameters:

- Longitudinal location of base center: 13.500a
- Transverse location of base center: 0.000
- Main Pin offset from base center: 7.000
- Effective half base length at beam lift: 10.000
- Effective base height above baseline: 13.350
- Boom length to main sheave or jib: 25.000
- Boom CG: pin to CG distance: 20.000
- Offset angle of boom CG from the reference line: 0.000
- Main jib length: 8.000
- Jib CG: boom end to jib CG distance: 4.000
- Approx. rope CG below boom CG: 1.000
- Main block weight: 0.25
- Main hook minimum distance below sheave: 0.500
- Pin height ABL: 30.000
- Track radius: 8.000
- Boom weight: 1.50
- Jib angle: 45.0
- Jib weight: 1.00
- Rope weight: 0.50
- Other main blocks: (button)
- Support type: Pedestal (dropdown menu)

Longitudinal location of base center and Transverse location of base center specifies the location of the vertical axis of rotation in the model coordinate system. Main pin offset from base center is the horizontal distance from the center of the pin to the center of rotation. Pin height ABL is the vertical distance from the main pin's center to the model's baseline.

The Effective half base length at beam lift is the length of the longitudinal support of the crane's foundation. The Track radius is the radius of the slew or ring support. These are used when longitudinal strength is to be evaluated. The weight of the crane and hook load are applied over a length that depends on the azimuth angle. When the azimuth angle is zero, the track radius is used, when the azimuth is 90, the half base length at it's beam lift is Typically the track radius is the larger value.

Next, Select from the pull down menu whether the supported weight is to be a linear distribution along the crane track, distributed uniformly with equal and opposite point weights at the longitudinal ends of the crane track or a pedestal type with shear located at crane

pedestal center.

Boom length to main sheave or jib and Main jib length are as stated. The Jib angle is the angle between the jib axis from main sheave to jib sheave and the boom reference line. A line between the hinge pin and the main sheave. Positive 90° is a jib axis perpendicular to the boom reference line downward. An angle of 0° is a straight extension of the main boom.

Boom CG: pin to CG distance, Boom weight, Approx. rope CG below boom CG, Rope weight and Offset angle of boom CG from the reference line will account for these measurable loads in stability and longitudinal strength calculations. If negligible, they should be set to zero.

The Main block weight is the weight of the block used in the capacity tables. The **Other main blocks** button provides for two additional blocks denoted as the Light lifting block weight and the Heavy lifting block weight. These values are used to adjust the capacity tables when the operator specifies one of them to be in use.

Main hook minimum distance below sheave is used for determining the placement of the center of gravity of the hook load.

Main hook capacity is the value if only a single capacity is to be used. Enter a negative number if a capacity table is available. The **Main hook tables**, **Auxiliary** and **Whip** button starts a series of dialog boxes to enter table values. Creating a capacity table is discussed below.

The screenshot shows a software configuration window with the following elements:

- Main hook capacity (neg to use tables):** 22.00
- Main hook tables:** (button)
- Auxiliary:** (button)
- Whip:** (button)
- Other:** (button)
- Capacity derating subtracted:** 13.00
- derating factor:** 0.8000
- Capacity percentage yellow band start:** 50.00
- Red band start:** 52.50
- Minimum boom elevation angle:** 30.0
- Initial elevation angle:** 45.0
- Initial azimuth angle:** 0.0
- Counterweight:** (button)
- Upperworks:** (button)
- Label describing zero deg azimuth:** Over Stern (e.g. "Over stern")
- Label describing 180 deg azimuth:** Over CL (e.g. "Over ship CL")
- Make crane graphic:** Crane Graphic (button)
- Define Lift Modes:** (button)
- Stow mode:** (button)
- COOT:** (button)
- Lifting Beam:** (button)
- Test:** (button)
- Done:** (button)

Capacity derating subtraction reduces lift capacities by the same amount regardless of the magnitude. The derating factor reduces the lift capacities by a fraction of the magnitude. Capacity percentage yellow band start and Red band start sets the threshold, as a percentage of the capacity, when the load set in Load Editor is displayed in either yellow or red respectively.

Minimum boom elevation angle sets a lower limit on the elevation angle to prevent the user from selecting an angle where the crane can not be operated. Initial elevation angle and Initial azimuth angle set the angles use each time the Load Editor is started.

The **Counterweight** and **Upperworks** buttons produce input boxes to enter the weight, height of CG above the model baseline and distance of the CG from the crane axis. The latter distance is entered as a positive number if the CG is located on the opposite side of the crane axis as the hinge pin.

User defined labels can be set for the swing angles of 0° and 180° . These labels are displayed in the Crane Operator's output table above their respective azimuth angles.

Crane Drawing Wizard

The **Crane Graphic** button opens a dialog box that is used to create surface parts representing the crane. The surface models are saved to new geometry files which are opened in the Load Editor / Condition Graphics window. The surface model of the crane will be updated realtime to represent the current azimuth and elevation angles.

If the geometry file being used for this analysis contains well defined crane parts, these part names can be entered in the "Use existing part name" dialogs, to better represent the crane surface geometry. For this introduction to crane geometry, we will use the wizard to create the various crane parts and will explain the values to enter in each input field. It is important to remember that some of the values to be entered here are independent of the previously defined crane parameters and others are based on those parameters. For all of the parts, a choice of nine colors is available. Gray, blue, green, cyan, red, magenta, brown, white and yellow.

Boom: Uses the following values (previously input) to define the base end: Main pin offset and Pin height ABL relative to the Longitudinal and Transverse location.

Boom length to sheave and Initial elevation angle determines the length of the boom and the direction of the boom's longitudinal axis from this end. If the elevation angle is 45° , the sections created will be perpendicular to the baseplane. The boom created is tapered from the hinge pin to tip consisting of rectangular sections. See

crane graphic on next page where jib and boom are in red.

Jib: From the location of the sheave determined by the boom, the jib part is constructed based on the Main jib length and Jib angle. See crane graphic on next page where jib and boom are in red.

Crane Foundation: The foundation height value entered is added to the Effective base height above BL.

Crane house: The House length and width is centered over the longitudinal and transverse base center. The base of the house is located at the top of the foundation. A simple derrick is constructed on top of the house, shown in cyan in the graphic below.



Crane graphic

Top wires: Creates small parts connecting the sheave location to the point specified as the pin location. The pin height above base is the height above the top of the foundation/bottom of the house. Colored in green in the above graphical image.

Falls: Creates a part that always extends vertically downward from the sheave. The fall is colored green and hanging below the jib in the graphic above.

Clicking the **Prepare specified geometry** button will create a run file, CRD_MAKE.RF, and automatically execute it to create a geometry file with any of the following extensions GFC, .GFD, .GFE and GFX. The geometry extensions are created in successive order as needed by the wizard to prevent overwriting crane models. If multiple cranes are included in the geometry it's important to remember which crane extension, eg. GFC, GFD etc., was last created, and should be used as a base to add the new surface models to, thereby preventing any unnecessary loss of geometry

The crane parts made by the wizard in this way will be updated in the Condition Graphics display in Load Editor whenever the elevation or azimuth angle is changed.

Enter the values shown in the template on the next page.

Crane Drawing Wizard

Crane 1 geometric parameters - Standard boom General orientation: Aft Fwd ?

Boom Color: red

Use existing part Boom part name: cr_boom

Make new part

Jib Color: red

Use existing part Jib part name:

Make new part

Crane Foundation

Make one Foundation height: 0.000

Crane house Color: cyan

Use existing part Part name:

Make new part House length: 8.000 House width: 7.000 House height: 7.000

Top wires Color: green

Wire set 1:

Use existing part Part name:

Make new part

Pin offset from base CL: -3.250 Pin height above base: 16.650

Wire set 2:

Use existing part Part name:

Make new part

Pin offset from base CL: 0.000 Pin height above base: 0.000

Falls Color: blue

MAIN sheave:

Use existing part Part name:

Make new vertical rope line Rope line length: 1.000

AUX sheave:

Use existing part Part name:

Make new vertical rope line Rope line length: 0.000

WHIP sheave:

Use existing part Part name:

Make new vertical rope line Rope line length: 0.000

OTHER sheave:

Use existing part Part name:

Make new vertical rope line Rope line length: 0.000

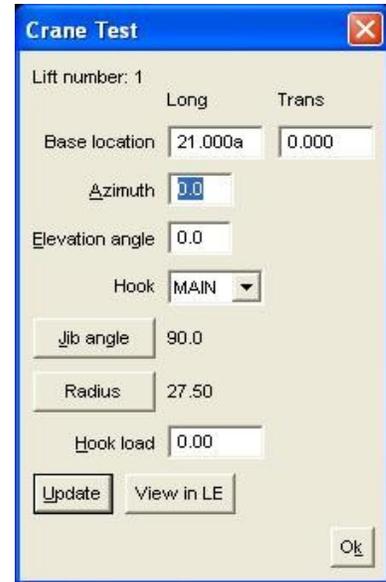
Prepare specified geometry Use prepared file

Ok

Testing the Geometry model

Click OK to return to the main crane data entry window. Click the green Test button which will open a GHS window with a condition graphic image, a test dialog and a list of the crane parts created. From the Crane Test dialog, various hook loads and azimuth or elevation angles can be tested by making modifications and clicking the Update button. Click View in LE to open the LE window for testing.

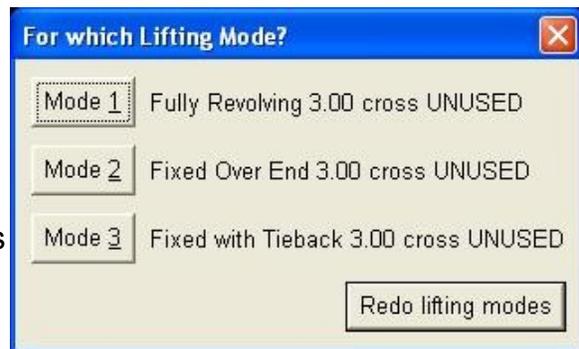
When the wizard generated parts are not suitable for the actual crane, the user can create sail parts that represent the actual structure. For realism, the parts should be modeled in 3 dimensions rather than flat panels as is often used for wind area calculations. After clicking the View in LE button, Click Exit in the Load Editor window to return to the Crane Test dialog and OK to return to the Crane input dialog.



Setting Lifting Modes

Click the **Main Hook Loads** button to input hook load capacities. The next dialog you will be presented with seeks information on lifting modes. One or more lifting modes can be defined, specifying fixed or rotational azimuth, list and trim maximums and whether a tieback is available. A lifting capacity table can then be applied to each specific mode.

Clicking the **Redo lifting modes** button presents you with a lifting modes definition dialog. options create a capacity table for each mode.



to

The table can include capacities for up to 6 different modes of operation. If only one lifting mode is applicable for your crane then setting a mode title of Limit is sufficient.

The first comment warns that once the lifting modes are defined in this step, additional modes cannot be added. The 3 default modes, fully revolving, fixed over end and fixed with tieback, may cover all modes of lifting for some vessels. A crane with multiple tieback locations, tieback lengths or variable impact levels (Azimuth angles) will require additional

modes. The independent variable in the capacity table can be selected as the elevation (topping) angle, the crane radius or the boom radius. After setting the values or accepting the defaults and clicking **OK**, the following appears.

Define lifting modes

----> After the lifting modes are here defined, the descriptions can be changed, but no additional modes can be added.
 ----> A separate lift mode is required for each unique set of azimuth/list/trim and also for multiple impact levels etc.
 ----> If there is only one lift mode in use, the title can be Limit.
 ----> All hooks share the same lift modes, but each hook can assign its own impact levels etc.

----> The "Fixed Azimuth" field should be blank in revolving modes.
 ----> The List Angle is also called the Cross Angle.

| | Fixed Azimuth | Tieback | Maximum List | Warning List | Maximum Trim | Warning Trim | Fixed Radius |
|---------|----------------------|----------------------|--------------|--------------|--------------|--------------|--------------|
| Mode 1: | Fully Revolving | <input type="text"/> | No | 3.00 | 2.65 | 2.00 | 1.65 |
| Mode 2: | Fixed Over End | 0 | No | 3.00 | 2.65 | 2.00 | 1.65 |
| Mode 3: | Fixed with Tieback | 0 | Yes | 3.00 | 2.65 | 2.00 | 1.65 |
| Mode 4: | <input type="text"/> | <input type="text"/> | No | 3.00 | 2.65 | 2.00 | 1.65 |
| Mode 5: | <input type="text"/> | <input type="text"/> | No | 3.00 | 2.65 | 2.00 | 1.65 |
| Mode 6: | <input type="text"/> | <input type="text"/> | No | 3.00 | 2.65 | 2.00 | 1.65 |

Specify independent variable:

-
-
-

Hook Capacity Table

Size of Hook Load Capacity Table

Table for: Fully Revolving lift (main hook)

Number of rows to be in the capacity table (22 max):

Number of columns (each column representing a different list angle):

The table can contain up to 22 rows according to the independent variable selected previously. For elevation angles from 0° to 90°, 19 rows would be required. The number of columns is dependent on the number of list (cross) angles for which a capacity limit is to be specified.

Next the capacity data is entered.

Fully Revolving Capacity (main hook)

Mode parameters

Fully Revolving 2 deg cross

No tieback Impact level, etc.:

Note: The radius must decrease as you go down the table.

Capacity units:

| Crane radius | Capacity@ list=0.00 | list=1.00 | list=2.00 |
|--------------|------------------------|-----------|-----------|
| 100 | 157.3 | 157.3 | 157 |
| 95 | 175.1 | 175.1 | 166.1 |
| 90 | 194.2 | 194.2 | 176.2 |
| 85 | 215.3 | 215.3 | 187.4 |
| 80 | 238.9 | 238.9 | 200.1 |
| 75 | 265.9 | 265.9 | 214.4 |
| 70 | 297.3 | 297.3 | 230.8 |
| 65 | 334.6 | 330.3 | 249.7 |
| 60 | 379.8 | 358.9 | 271.8 |
| 55 | 436 | 392.6 | 297.9 |
| 50 | 506 | 433.1 | 300 |
| 45 | 585.5 | 434 | 302 |
| 40 | 589.5 | 435 | 304 |
| 38 | 591.3 | 436 | 305 |
| 36 | 593 | 436.5 | 306 |
| 34 | 594.8 | 437 | 307.1 |
| 24 | 594.8 | 437 | 307 |

The **Mode parameters** button returns you to an abbreviated version of the mode definition dialog. Impact level, etc. provides a field to enter a string description that pertains to this

capacity table. After completing this step for all defined modes, the data is saved in the file CRANE1W.DAT.

-----> The "Fixed Azimuth" field should be blank in revolving modes.
-----> The List Angle is also called the Cross Angle.

| Mode 1: | Fixed Azimuth | Tieback | Maximum List | Warning List | Maximum Trim | Warning Trim | Fixed Radius |
|-----------------|---------------|---------|--------------|--------------|--------------|--------------|--------------|
| Fully Revolving | | No | 3.00 | 2.65 | 2.00 | 1.65 | |

OK Cancel

After completion of data entry in the main hook capacity table and clicking **OK**, the user is then presented with a Converted Table dialog, listing capacities in specified units at various elevation angles. Note - The program's internal version of the tables is organized by elevation angle, not radius (this is what you see in the converted table when you exit the table setup dialog box). When checking the reported capacity in the COOT or Crane Status you need to match the effective elevation, not effective radius, to the elevation in the capacity table. The reason for this is that the effective radius takes into account the height of the crane above the water -- how far it's leaning out due to the crane's trim.

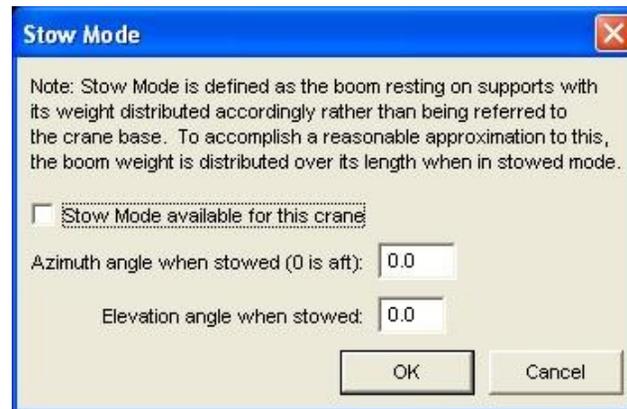
PLEASE CHECK CAREFULLY!
Capacity in LONG TONS

| Elevation | List columns | |
|-----------|--------------|-------|
| 10.00 | 17.86 | 13.39 |
| 15.00 | 17.86 | 13.39 |
| 20.00 | 16.07 | 12.95 |
| 25.00 | 16.07 | 12.95 |
| 30.00 | 15.18 | 12.50 |
| 35.00 | 15.18 | 12.50 |
| 40.00 | 14.29 | 8.93 |
| 45.00 | 13.39 | 8.93 |
| 50.00 | 13.39 | 8.04 |
| 55.00 | 12.50 | 8.04 |
| 60.00 | 12.50 | 8.04 |
| 65.00 | 12.50 | 8.04 |
| 70.00 | 12.50 | 6.25 |
| 75.00 | 11.61 | 6.25 |
| 80.00 | 11.61 | 6.25 |
| 85.00 | 10.71 | 4.46 |
| 90.00 | 8.93 | 4.46 |
| 90.00 | 8.93 | 4.46 |
| 90.00 | 8.93 | 4.46 |

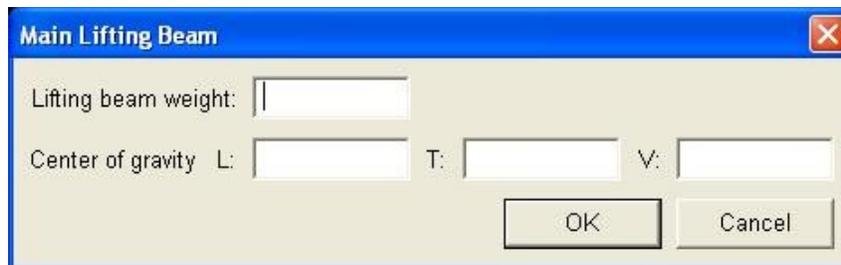
OK

Press **OK** to exit back to the Crane Setup parameters dialog.

The **Stow Mode** button allows the user to select the position, azimuth and elevation, where the boom is considered stowed. When stowed, the crane is modeled as a distributed weight aboard the vessel.



If applicable, select **Lifting Beam** to input weight and L,T,V offsets of the main lifting beam.



For Conventional crane with Tieback the following additional fields will be filled in on the Crane parameters dialog:

Longitudinal Tieback lug location

Tieback lug height above baseline (ABL)

Tieback point on crane - height above baseline (ABL)

Azimuth angle where tieback is possible

Select from the drop-down box how you would like the Crane Wizard to handle the tie-back:

Disregard tieback point on crane, User inputs tension, or Fixed tension.

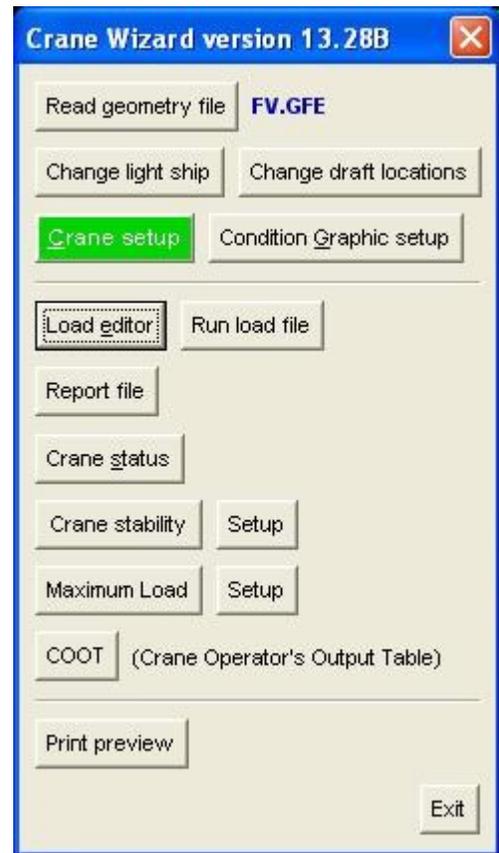
Crane Analysis

Once a crane has been modeled, analysis can be performed using the buttons below the horizontal line on the initial Crane Wizard window. There are two options provided for setting up an initial loading condition:

- 1) Run load file button
- 2) The Load Editor button

A Load file should ONLY contain commands directly related to loading, such as ADD and Load. No crane load commands or other GHS commands should be included in this file.

To enter loads manually, click the Load Editor button. A Load Editor window will open with a synchronized Condition Graphics session displaying the vessel with any cranes that have been configured. Full analysis for any intact or damaged loading condition can be performed from this window. See LEWOP in the GHS Help menu for detailed operator instructions for the Load Editor interface. Tank loads can be input from the tank loading screen and any added weight items can be



| Tank Description | Contents | Load Cu.Ft | Load% | Sounding |
|----------------------|-------------|------------|-------|----------|
| FOREPEAK BALLAST | SALT WATER | 630.8 | 100.0 | |
| FUEL DAY TANK | FUEL OIL | 132.4 | 98.0 | |
| FUEL DAY TANK | FUEL OIL | 132.4 | 98.0 | |
| LUBE OIL | LUBE OIL | 141.7 | 98.0 | |
| HYDRAULIC OIL | HYDR OIL | 141.7 | 98.0 | |
| ENGINE RM DBL BOTTOM | FUEL OIL | 0.0 | 0.0 | |
| ENGINE RM DBL BOTTOM | FUEL OIL | 0.0 | 0.0 | |
| POTABLE WATER TANK | FRESH WATER | 133.9 | 98.0 | |
| POTABLE WATER TANK | FRESH WATER | 133.9 | 98.0 | |
| WING TANK #1 | FUEL OIL | 0.0 | 0.0 | |
| WING TANK #1 | FUEL OIL | 0.0 | 0.0 | |
| WING TANK #2 | FUEL OIL | 0.0 | 0.0 | |
| WING TANK #2 | FUEL OIL | 519.7 | 100.0 | |
| WING TANK #3 | FUEL OIL | 0.0 | 0.0 | |
| WING TANK #3 | FUEL OIL | 0.0 | 0.0 | |
| DOUBLE BOTTOM #1 | FUEL OIL | 0.0 | 0.0 | |
| DOUBLE BOTTOM #1 | FUEL OIL | 0.0 | 0.0 | |
| DOUBLE BOTTOM #2 | FUEL OIL | 0.0 | 0.0 | |
| DOUBLE BOTTOM #2 | FUEL OIL | 0.0 | 0.0 | |
| DOUBLE BOTTOM #2 | FUEL OIL | 242.8 | 100.0 | |

Load percentage (right-click field to select) Total SALT WATER: 630.8 Cu.Ft FEET

included by clicking the Weights button. The CG button is useful if you mistakenly close the Condition Graphics window. If your GHS configuration includes Longitudinal Strength the LS button will be included for strength analysis.

There is a Macro button, initially displaying the text label, LIFTS, corresponding to the Lifts macro. By right-clicking this button a lift of additional macros is displayed, these include:



Lifts – Solves for equilibrium in current lift condition.

Status – Status report to screen of tank loads and weight items, including crane.

Coot2 – Full report of capacity of current load at azimuth angles 0-355.

Stab - User defined stability checking macro. If the user has stability checking requirements not included in the crane stability setup section, these may be defined as macro U_STAB, contained in a separate run file and read into GHS prior to commencing the Crane wizard.

BoomDat – Provides details of boom, eg. Length, elevation angle, azimuth and provides user setting for main boom to jib angle.

CritPt - Displays all critical points in effect

SetEffr – Prompts user to set the effective radius and azimuth of the crane.

MaxLoadR – Sets the maximum load at user specified effective radius and azimuth.

Mxld-lah – An alternative method with trace file to screen for calculating maxload.

Reach - Displays a plan image of the vessel with a circle representing the current crane boom pick radius and boom.

Click the Exit button to return to the main Crane wizard window, saving the current load condition. Please note that clicking “X”, instead of Exit, will simply exit the current GHS session without saving changes made during the session.

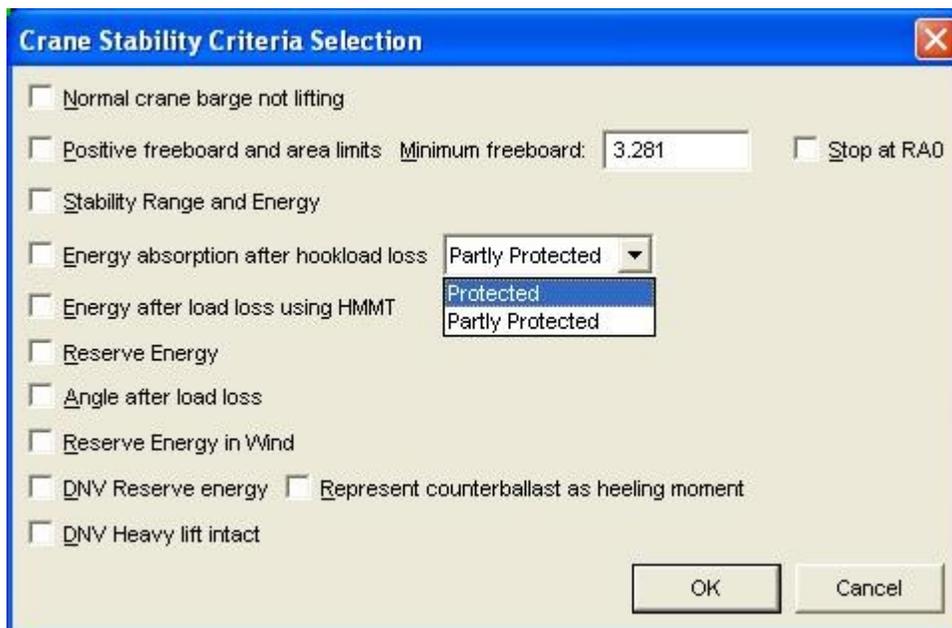
The following button selections are all found on the main Crane Wizard window.

Prior to beginning further analysis, the user should decide whether to open a report file, append to an existing report or simply send output data to the screen. To open a report simply click the Report file button and select Start new report file. A subtitle can be provided at this stage or cancel to proceed. Set the report file name, page size, style and if necessary enter title page information. Click Open to open the report and return back to the main wizard window.



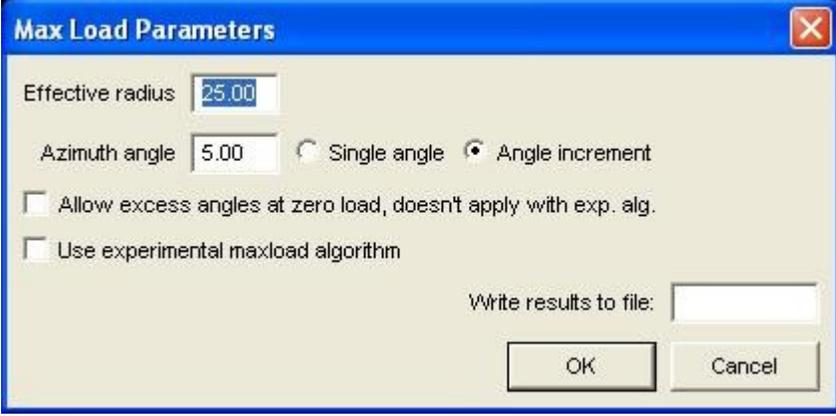
For a complete weight, load and crane status of the current condition select the **Crane Status** button, then select one of the options presented to either send output to the screen, start a new report or append to an existing report file.

Before selecting the **Crane Stability** button, one must setup the applicable stability criteria. Select the **Setup** button to open the Stability Criteria Selection dialog and check the boxes next to all necessary criteria. Placing your mouse directly over each check-box will display a tool-tip of the actual GHS limit commands activated by its selection.



Click **OK** after selecting the appropriate Criteria, then select the **Crane Stability** button to produce a righting arm curve including analysis of the previously selected stability criteria. Output will be sent to the chosen output device.

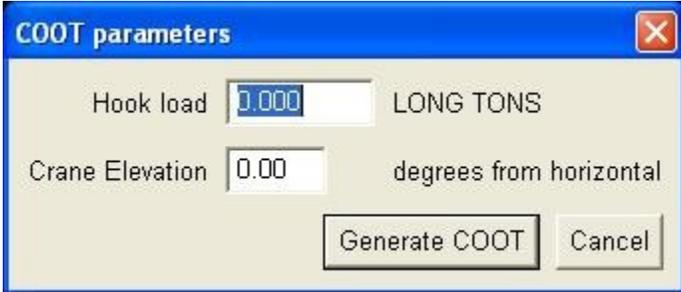
The next available button is **Maximum Load** and before the max load calculations can be performed one must select **SETUP**. Clicking Setup opens a dialog requesting the effective crane radius, azimuth angle, whether the specified angle is a single angle or an increment, a checkbox to allow excess angles at zero load or to use an experimental maxload algorithm. Finally, if a report file is to be written with maximum load data, that filename needs to be specified.



The image shows a dialog box titled "Max Load Parameters". It contains the following fields and options:

- Effective radius: 25.00
- Azimuth angle: 5.00
- Single angle (radio button, unselected)
- Angle increment (radio button, selected)
- Allow excess angles at zero load, doesn't apply with exp. alg.
- Use experimental maxload algorithm
- Write results to file: [empty text box]
- OK button
- Cancel button

Clicking **OK** returns to the main Crane wizard window where the **Maximum Load** button can now be selected. Maximum load output, directed to file or screen, consists of a condition and crane status report at the given azimuth angle or angles. Selecting the **COOT** button, (Crane Operators Output Table), opens a dialog where hook load and crane elevation can be input, finally, selecting the Generate COOT button.



The image shows a dialog box titled "COOT parameters". It contains the following fields and options:

- Hook load: 0.000 LONG TONS
- Crane Elevation: 0.00 degrees from horizontal
- Generate COOT button
- Cancel button

The COOT, generates a detailed report, to report file or screen, of the effective elevation, effective radius, boom radius, net capacity, crane and vessel trim and list and lift height at azimuth angles 0 to 355 degrees.